

MATERIAL SAFETY DATA SHEET

West System Inc.

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME:..... G/5 Five-Minute Adhesive - Part A.
PRODUCT CODE:..... 865
CHEMICAL FAMILY:..... Epoxy resin.
CHEMICAL NAME:..... Bisphenol-A based epoxy resin.
FORMULA:..... Not applicable.

MANUFACTURER:
West System Inc.
102 Patterson Ave.
Bay City, MI 48706, U.S.A.
Phone: 866-937-8797 or 989-684-7286
www.westsystem.com

EMERGENCY TELEPHONE NUMBERS:
Transportation
CHEMTREC:800-424-9300 (U.S.)
703-527-3887 (International)
Non-transportation
Poison Hotline:800-222-1222

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS Hazard Rating: Health - 2 Flammability - 1 Physical Hazards - 0

CAUTION. Moderate eye irritant. Moderate skin irritant. Possible skin sensitizer. Light-yellow liquid with mild odor and high viscosity.

PRIMARY ROUTE(S) OF ENTRY: Skin contact.

POTENTIAL HEALTH EFFECTS:

ACUTE INHALATION:..... Not likely to cause acute effects unless heated to high temperatures. If product is heated, vapors generated can cause headache, nausea, dizziness and possible respiratory irritation if inhaled in high concentrations.

CHRONIC INHALATION: Not likely to cause chronic effects. Repeated exposure to high vapor concentrations may cause irritation of pre-existing lung allergies and increase the chance of developing allergy symptoms to this product.

ACUTE SKIN CONTACT:..... May cause allergic skin response in certain individuals. May cause moderate irritation to the skin such as redness and itching.

CHRONIC SKIN CONTACT: May cause sensitization in susceptible individuals. May cause moderate irritation to the skin.

EYE CONTACT: May cause irritation.

INGESTION: Low acute oral toxicity.

SYMPTOMS OF OVEREXPOSURE:..... Possible sensitization and subsequent allergic reactions usually seen as redness and rashes. Repeated exposure is not likely to cause other adverse health effects.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Pre-existing skin and respiratory disorders may be aggravated by exposure to this product. Pre-existing lung and skin allergies may increase the chance of developing allergic symptoms to this product.

3. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

<u>INGREDIENT NAME</u>	<u>CAS #</u>	<u>CONCENTRATION</u>
Bisphenol-A type epoxy resin	25085-99-8	> 50%
Bisphenol-F type epoxy resin	28064-14-4	< 50%

4. FIRST AID MEASURES

FIRST AID FOR EYES:..... Flush with plenty of water for at least 15 minutes and seek medical advice.

FIRST AID FOR SKIN:..... Remove contaminated clothing. Wash contact area with soap and water.

FIRST AID FOR INHALATION: Remove to fresh air. If effects occur and persist get medical attention.

FIRST AID FOR INGESTION: Do not induce vomiting. In general, no treatment is necessary unless large quantities are ingested. Get medical advice.

5. FIRE FIGHTING MEASURES

FLASH POINT: > 200°F (TCC)

EXTINGUISHING MEDIA: Water fog, alcohol foam, carbon dioxide (CO₂) or dry chemical.

SPECIAL FIRE FIGHTING PROCEDURES: Burning material will generate toxic fumes. Wear complete fire protection gear and a self-contained breathing apparatus. Cool fire-exposed containers with water spray. Material will not burn unless preheated.

FIRE AND EXPLOSION HAZARDS: During a fire, smoke may contain the original materials in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include, but are not limited to: phenolics, carbon monoxide, carbon dioxide.

6. ACCIDENTAL RELEASE MEASURES

SPILL OR LEAK PROCEDURES: Stop leak without additional risk. Dike and contain spill. Wear appropriate personal protective equipment. Soak up in absorbent material or scrape up in bulk. Residual can be removed with safe, non-flammable solvent or warm soap and water.

7. HANDLING AND STORAGE

STORAGE TEMPERATURE (MIN./MAX): 40°F (4°C) / 120°F (49°C)

STORAGE: Store in cool, dry place with tightly closed container to prevent loss of volatiles.

HANDLING PRECAUTIONS: Ventilate work area. Avoid skin contact. Wash thoroughly after using.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

EYE PROTECTION GUIDELINES: Safety glasses with side shield protection. Additional face shield or chemical goggles when exposure is more likely.

SKIN PROTECTION GUIDELINES: Wear liquid-proof, chemical resistant gloves (nitrile-butyl rubber, neoprene, butyl rubber or natural rubber) and full body-covering clothing.

RESPIRATORY/VENTILATION GUIDELINES: General mechanical and local exhaust ventilation is sufficient for most operations. A NIOSH/MSHA approved respirator with an organic vapor cartridge may be used when adequate ventilation is not possible or when using heated product.

Note: West System, Inc. has conducted an air sampling study using this product or similarly formulated products. The results indicate that the components sampled for (epichlorohydrin) were either so low that they were not detected at all or they were well below OSHA's permissible exposure levels.

ADDITIONAL PROTECTIVE MEASURES: Practice good caution and personal cleanliness to avoid skin and eye contact. Avoid skin contact when removing gloves and other protective equipment. Wash thoroughly after handling. Generally speaking, working cleanly and following basic precautionary measures will greatly minimize the potential for harmful exposure to this product under normal use conditions.

OCCUPATIONAL EXPOSURE LIMITS: Not established for product as whole. Refer to OSHA's Permissible Exposure Level (PEL) or the ACGIH Guidelines for information on specific ingredients.

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL FORM Viscous liquid.

COLOR Pale yellow.

ODOR Mild.

BOILING POINT > 400°F.

MELTING POINT/FREEZE POINT No data.

pH No data.

SOLUBILITY IN WATER Slight.

VISCOSITY **12,000 cPs**

SPECIFIC GRAVITY 1.15

BULK DENSITY 9.6 pounds/gallon.

VAPOR PRESSURE < 1 mmHg @ 20°C.

VAPOR DENSITY Heavier than air.

% VOLATILE BY WEIGHT: ASTM D 2369-07 was used to determine the Volatile Content of mixed epoxy resin and hardener. Refer to the hardener's MSDS for information about the total volatile content of the resin/hardener system.

10. STABILITY AND REACTIVITY

STABILITY: Stable.

HAZARDOUS POLYMERIZATION: Will not occur.

INCOMPATIBILITIES: Strong acids, bases, amines and mercaptans can cause polymerization.

DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide and phenolics may be produced during uncontrolled exothermic reactions or when otherwise heated to decomposition.

11. TOXICOLOGICAL INFORMATION

No specific oral, inhalation or dermal toxicology data is known for this product. Specific toxicology information for a bisphenol-A based epoxy resin present in this product is indicated below:

Oral: LD₅₀ > 5000 mg/kg (rats)
 Inhalation: No Data.
 Dermal: LD₅₀ = 20,000 mg/kg (skin absorption in rabbits)

TERATOLOGY: Diglycidyl ether bisphenol-A (DGEBA) did not cause birth defects or other adverse effects on the fetus when pregnant rabbits were exposed by skin contact, the most likely route of exposure, or when pregnant rats or rabbits were exposed orally.

REPRODUCTIVE EFFECTS: DGEBA, in animal studies, has been shown not to interfere with reproduction.

MUTAGENICITY: DGEBA in animal mutagenicity studies were negative. In vitro mutagenicity were negative in some cases and positive in others.

CARCINOGENICITY:

NTP Product not listed.
 IARC Product not listed.
 OSHA Product not listed.

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA, NTP or IARC.

Many studies have been conducted to assess the potential carcinogenicity of diglycidyl ether of bisphenol-A. Although some weak evidence of carcinogenicity has been reported in animals, when all of the data are considered, the weight of evidence does not show that DGEBA is carcinogenic. Indeed, the most recent review of the available data by the International Agency for Research on Cancer (IARC) has concluded that DGEBA is not classified as a carcinogen.

Epichlorohydrin, an impurity in this product (<5 ppm) has been reported to produce cancer in laboratory animals and to produce mutagenic changes in bacteria and cultured human cells. It has been established by the International Agency for Research on Cancer (IARC) as a probable human carcinogen (Group 2A) based on the following conclusions: human evidence – inadequate; animal evidence – sufficient. It has been classified as an anticipated human carcinogen by the National Toxicology Program (NTP). Note: It is unlikely that normal use of this product would result in measurable exposure concentrations to this substance.

12. ECOLOGICAL INFORMATION

Prevent entry into sewers and natural waters. May cause localized fish kill.

Movement and Partitioning:

Bioconcentration potential is moderate (BCF between 100 - 3000 or Log Kow between 3 - 5).

Degradation and Transformation:

Theoretical oxygen demand is calculated to be 2.35 p/p. 20-day biochemical oxygen demand is < 2.5%.

Ecotoxicology:

Material is moderately toxic to aquatic organisms on an acute basis. LC₅₀/EC₅₀ between 1 - 10 mg/L in most sensitive species.

13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD: Evaluation of this product using RCRA criteria shows that it is not a hazardous waste, either by listing or characteristics, in its purchased form. It is the responsibility of the user to determine proper disposal methods.

Incinerate, recycle (fuel blending) or reclaim may be preferred methods when conducted in accordance with federal, state and local regulations.

14. TRANSPORTATION INFORMATION

DOT

D.O.T. SHIPPING NAME: Not regulated by DOT.

TECHNICAL SHIPPING NAME: Not applicable.

D.O.T. HAZARD CLASS: Not applicable.

U.N./N.A. NUMBER: Not applicable.
 PACKING GROUP: Not applicable.

IATA

SHIPPING NAME: Not regulated.
 TECHNICAL SHIPPING NAME: Not applicable.
 HAZARD CLASS: Not applicable.
 U.N. NUMBER: Not applicable.
 PACKING GROUP: Not applicable.

15. REGULATORY INFORMATION

OSHA STATUS: Slight irritant; possible sensitizer.
TSCA STATUS: All components are listed on TSCA inventory or otherwise comply with TSCA requirements.

Canada WHIMIS Classification: D2B

SARA TITLE III:
SECTION 313 TOXIC CHEMICALS None.

STATE REGULATORY INFORMATION:

The following chemicals are specifically listed or otherwise regulated by individual states. For details on your regulatory requirements you should contact the appropriate agency in your state.

<u>COMPONENT NAME</u> <u>/CAS NUMBER</u>	<u>CONCENTRATION</u>	<u>STATE CODE</u>
Epichlorohydrin 106-89-8	< 5ppm	¹ CA, MA, PA, RI
Phenyl glycidyl ether 122-60-1	<5ppm	1CA

¹: These substances are known to the State of California to cause cancer or reproductive harm, or both.

16. OTHER INFORMATION

REASON FOR ISSUE: Changes made in sections: 9, 10, 11, 14 & 15.
PREPARED BY: G. M. House
APPROVED BY: G. M. House
TITLE: Health, Safety & Environmental Manager
APPROVAL DATE: February 10, 2011
SUPERSEDES DATE: January 3, 2008
MSDS NUMBER: 865A-11a

Note: The Hazardous Material Indexing System (HMIS), cited in the Emergency Overview of Section 3, uses the following index to assess hazard rating: 0 = Minimal; 1 = Slight; 2 = Moderate; 3 = Serious; and 4 = Severe.

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