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WEST & SENIOR LIMITED

PIGMENT AND ADDITIVES TO THE POLYMER AND ALLIED INDUSTRIES

MILLTOWN STREET • RADCLIFFE • MANCHESTER • M26 1WE • UNITED KINGDOM

Tel +44 (0) 161 724 7131 • FAX +44 (0) 161 724 9519

E.mail: info@westsenior.co.uk

TECHNICAL SPECIFICATIONS

PRODUCT TYPE : PEPU MATCHED SHADE PIGMENT DISPERSIONS

PRODUCT CODE & DESCRIPTION : VARIOUS CODES AND DESCRIPTIONS

TECHNICAL SPECIFICATION REFERENCE : TS017

ISSUE DATE : 09/10/2013

PROPERTIES

| Test | Test Method | Frequency of Test | Standard |
|--------------------------|--|--------------------|--|
| Particle Size Evaluation | BS3900 : Part C6 (Hegman Gauge) | Every Batch Tested | < 15 Microns |
| Top Shade Evaluation | Quality Control Ref. QCT005 4% Pigment addition | Every Batch Tested | To be the same or within commercial tolerance to the Master Standard |
| Strength Evaluation | N/A | N/A | N/A |
| Viscosity Evaluation | N/A | N/A | N/A |

All products are tested in accordance with our ISO9001:2008 Certification

| <p>Nominal Shelf-life 12 Months from date of manufacture as detailed on the product labeling.</p> | <p>Packaging Specifications</p> <table border="1"> <thead> <tr> <th>Packaging Type</th> <th>Weight Limits</th> <th>Tolerances</th> </tr> </thead> <tbody> <tr> <td>Plastic/Steel Pails</td> <td>up to 25 kilos</td> <td>+/- 1%</td> </tr> <tr> <td>Metal Drums</td> <td>up to 200 kilos</td> <td>+/- 1%</td> </tr> </tbody> </table> | Packaging Type | Weight Limits | Tolerances | Plastic/Steel Pails | up to 25 kilos | +/- 1% | Metal Drums | up to 200 kilos | +/- 1% |
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| <p>Practical Shelf-life Up to 24 months if stored in un-opened containers and at an ideal temperature range of 15°C ~ 25°C We would always recommend a performance check of the product, prior to using large quantities, if the nominal shelf-life is exceeded.</p> <p>Health and Safety Refer to the West and Senior Material Safety Data Sheet for further information</p> | <p>Directions for use Stir Pigment Paste thoroughly before use. A Pigment Paste addition rate by weight of between 2%~5% on Polyol/Resin component should be sufficient. Blend the pigment thoroughly into the PU System to ensure uniformity of colour.</p> | | | | | | | | | |

AUTHORISED BY : Steve Hickman ~ Health, Safety and Quality Systems Manager
For West and Senior Limited.

WSL has gained both ISO 9001 Quality Standard and ISO 14001 Environmental Standard registration.



REGISTERED IN ENGLAND NO. 0508673

REGISTERED OFFICE AS ABOVE