

Product : **PC6521250** Style : PW Customer Spec:

Description : 120gsm/PW/Innega S 940 Den/1250mm

Warp Fibre	AF	Fibre	Ends/10cm 56 ±2.5
	AF243	940 Den Innega S 30tpm	
	#REF!	#REF!	
		#####	

Weft Fibre	AF	Fibre	Picks/10cm 56 ±2.5
	AF243	940 Den Innega S 30tpm	
	#REF!	#REF!	
		#####	

Leno Yarn	113dTex x 2 White Polyester
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Tolerances/Testing/Frequency

Product Quality Plan C

Check	Test Method	Nominal	Tolerance.
Mass	001/2/8	120	±3.6 gsm
Width	003	1250	-0, +10mm
Ends/10cm	004/005	56	
Picks/10cm	004/005	56	±2.5
Picks/Inch	010	14.22	
Check		Test Method	Maximum
Weft Bow		006	30 mm/mt width
Warp Bow		007	5 mm/mt length
Nominal Length (metres)			103
Construction		012	Verify
Thickness		011	Verify

Test Methods details refer to information as set in Sigmatex Quality Manual

Special Instruction :	
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This document is un-controlled and is not subject to any up-dates which may undertake in the future