

SAFETY DATA SHEET



Crestamould 15PA (B)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : Crestamould 15PA (B)
Product code : G5072400
Product type : Liquid.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Gelcoat

1.3 Details of the supplier of the safety data sheet

Scott Bader Co Ltd,
Wollaston.
Northants
NN297RL
United Kingdom
+44 (0)1933663100

e-mail address of person responsible for this SDS : SDS@scottbader.com

1.4 Emergency telephone number

Telephone number

Telephone number (Hours of operation) : +44 1865 407333 (NCEC) 24h

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226
Acute Tox. 4, H332
Skin Irrit. 2, H315
Eye Irrit. 2, H319
Skin Sens. 1, H317
Repr. 2, H361d (Unborn child)
STOT SE 3, H335
STOT RE 1, H372
Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

SECTION 2: Hazards identification

Hazard pictograms :



Signal word :

Danger

Hazard statements :

- H226 - Flammable liquid and vapour.
- H332 - Harmful if inhaled.
- H319 - Causes serious eye irritation.
- H315 - Causes skin irritation.
- H317 - May cause an allergic skin reaction.
- H361d - Suspected of damaging the unborn child.
- H335 - May cause respiratory irritation.
- H372 - Causes damage to organs through prolonged or repeated exposure.
- H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention :

- P201 - Obtain special instructions before use.
- P280 - Wear protective gloves. Wear protective clothing. Wear eye/face protection.
- P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P273 - Avoid release to the environment.
- P260 - Do not breathe vapour.

Response :

- P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

Storage :

- P405 - Store locked up.

Disposal :

- P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients :

- styrene
- 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane
- cobalt bis(2-ethylhexanoate)

Supplemental label elements :

- Contains epoxy constituents. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles :

- Not applicable.

2.3 Other hazards

Other hazards which do not result in classification :

- None known.

SECTION 3: Composition/information on ingredients

Substance/mixture : Mixture

Product/ingredient name	Identifiers	%	Classification	
			Regulation (EC) No. 1272/2008 [CLP]	Type

SECTION 3: Composition/information on ingredients

styrene	REACH #: 01-2119457861-32 EC: 202-851-5 CAS: 100-42-5 Index: 601-026-00-0	≥30 - ≤40	Flam. Liq. 3, H226 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Repr. 2, H361d (Unborn child) STOT SE 3, H335 STOT RE 1, H372 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412 Eye Irrit. 2, H319	[1] [2]
fumaric acid	EC: 203-743-0 CAS: 110-17-8 Index: 607-146-00-X	≥10 - ≤20	Eye Irrit. 2, H319	[1]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	<1	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315	[1] [2]
4,4'- Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane	EC: 500-033-5 CAS: 25068-38-6 Index: 603-074-00-8	≤0.3	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
cobalt bis (2-ethylhexanoate)	REACH #: 01-2119524678-29 EC: 205-250-6 CAS: 136-52-7	<0.3	Eye Irrit. 2, H319 Skin Sens. 1A, H317 Repr. 1B, H360F (Fertility) Aquatic Acute 1, H400 (M=1) Aquatic Chronic 3, H412	[1] [2]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≤0.3	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]
1-methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≤0.1	Flam. Liq. 3, H226 STOT SE 3, H336	[1] [2]
1,4-dihydroxybenzene	REACH #: 1-2119524016-51-0 EC: 204-617-8 CAS: 123-31-9 Index: 604-005-00-4	<0.1	Acute Tox. 4, H302 Eye Dam. 1, H318 Skin Sens. 1B, H317 Muta. 2, H341 Carc. 2, H351 Aquatic Acute 1, H400 (M=10) Aquatic Chronic 1, H410 (M=1)	[1] [2]
(2-methoxymethylethoxy) propanol	REACH #: 01-2119450011-60 EC: 252-104-2 CAS: 34590-94-8	≤0.1	Not classified.	[2]
phenol	EC: 203-632-7 CAS: 108-95-2 Index: 604-001-00-2	<0.1	Acute Tox. 3, H301 Acute Tox. 3, H311 Acute Tox. 3, H331 Skin Corr. 1B, H314 Eye Dam. 1, H318 Muta. 2, H341 STOT RE 2, H373 See Section 16 for the full text of the H statements declared above.	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs or vPvBs or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

SECTION 3: Composition/information on ingredients

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern
- [6] Additional disclosure due to company policy

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
 - pain or irritation
 - watering
 - redness

SECTION 4: First aid measures

- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
reduced foetal weight
increase in foetal deaths
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
reduced foetal weight
increase in foetal deaths
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:
reduced foetal weight
increase in foetal deaths
skeletal malformations

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
metal oxide/oxides

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

SECTION 7: Handling and storage

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Seveso Directive - Reporting thresholds (in tonnes)

Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
P5c: Flammable liquids 2 and 3 not falling under P5a or P5b	5000	50000

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
styrene	EH40/2005 WELs (United Kingdom (UK), 12/2011). STEL: 250 ppm 15 minutes. TWA: 100 ppm 8 hours. TWA: 430 mg/m ³ 8 hours. STEL: 1080 mg/m ³ 15 minutes.
xylene	EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin. STEL: 441 mg/m ³ 15 minutes. TWA: 50 ppm 8 hours. TWA: 220 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes.
cobalt bis(2-ethylhexanoate)	EH40/2005 WELs (United Kingdom (UK), 12/2011). Inhalation sensitiser. TWA: 0.1 mg/m ³ , (as Co) 8 hours.
ethylbenzene	EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin. STEL: 552 mg/m ³ 15 minutes. STEL: 125 ppm 15 minutes. TWA: 100 ppm 8 hours. TWA: 441 mg/m ³ 8 hours.
1-methoxy-2-propanol	EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin. STEL: 560 mg/m ³ 15 minutes. STEL: 150 ppm 15 minutes. TWA: 375 mg/m ³ 8 hours. TWA: 100 ppm 8 hours.
1,4-dihydroxybenzene	EH40/2005 WELs (United Kingdom (UK), 12/2011). TWA: 0.5 mg/m ³ 8 hours.
(2-methoxymethylethoxy)propanol	EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin.

SECTION 8: Exposure controls/personal protection

phenol	TWA: 308 mg/m ³ 8 hours. TWA: 50 ppm 8 hours. EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin. TWA: 2 ppm 8 hours. STEL: 16 mg/m ³ 15 minutes. STEL: 4 ppm 15 minutes. TWA: 7.8 mg/m ³ 8 hours.
--------	--

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
styrene	DNEL	Short term Inhalation	289 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	306 mg/m ³	Workers	Local
	DNEL	Long term Dermal	406 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	85 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	174.25 mg/m ³	Consumers	Systemic
	DNEL	Short term Inhalation	182.75 mg/m ³	Consumers	Local
	DNEL	Long term Dermal	343 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Inhalation	10.2 mg/m ³	Consumers	Systemic
	DNEL	Long term Oral	2.1 mg/kg bw/day	Consumers	Systemic
xylene	DNEL	Short term Inhalation	442 mg/m ³	Workers	-
	DNEL	Short term Inhalation	289 mg/m ³	Workers	-
	DNEL	Long term Inhalation	77 mg/m ³	Workers	-
	DNEL	Long term Inhalation	221 mg/m ³	Workers	-
	DNEL	Long term Dermal	3182 mg/kg bw/day	Workers	-
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	-
	DNEL	Short term Inhalation	260 mg/m ³	Human via the environment	-
	DNEL	Long term Inhalation	65.3 mg/m ³	Human via the environment	-
	DNEL	Dermal	1872 mg/kg bw/day	Human via the environment	-
	DNEL	Long term Oral	12.5 mg/kg bw/day	Human via the environment	-

SECTION 8: Exposure controls/personal protection

1,4-dihydroxybenzene	DNEL	Long term Dermal	128 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	7 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	1 mg/m ³	Workers	Local
	DNEL	Long term Dermal	64 mg/kg bw/day	Human via the environment	Systemic
	DNEL	Long term Inhalation	1.74 mg/m ³	Human via the environment	Systemic
	DNEL	Long term Inhalation	0.5 mg/m ³	Human via the environment	Local

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
styrene	Fresh water	0.028 mg/l	-
	Marine water	0.0028 mg/l	-
	Fresh water sediment	0.614 mg/kg dwt	-
	Marine water sediment	0.0614 mg/kg dwt	-
	Soil	0.2 mg/kg dwt	-
	Sewage Treatment Plant	5 mg/l	-
xylene	Fresh water	0.327 mg/l	-
	Marine water	0.327 mg/l	-
	Fresh water sediment	12.46 mg/kg	-
	Marine water sediment	12.46 mg/kg	-
	Soil	2.31 mg/kg	-
	Sewage Treatment Plant	6.58 mg/l	-
1,4-dihydroxybenzene	Fresh water	0.114 µg/l	-
	Marine water	0.0114 µg/l	-
	Fresh water sediment	0.00098 mg/kg	-
	Marine water sediment	0.000097 mg/kg	-
	Soil	0.000129 mg/kg	-
	Sewage Treatment Plant	0.71 mg/l	-

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: ☑ Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Recommended: chemical splash goggles and/or face shield.

Skin protection

SECTION 8: Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. > 8 hours (breakthrough time): polyvinyl alcohol (PVA) Viton® fluor rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods. Recommended: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: organic vapour filter (Type A)
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Colour** : Not available.
- Odour** : Solvent
- Odour threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : Not available.
- Initial boiling point and boiling range** : Not available.
- Flash point** : Closed cup: 32°C
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Burning time** : Not applicable.
- Burning rate** : Not applicable.
- Upper/lower flammability or explosive limits** : Not available.
- Vapour pressure** : Not available.
- Vapour density** : Not available.
- Relative density** : 1.1 to 1.2
- Solubility(ies)** : Not available.
- Solubility in water** : Not available.

☑ *Restamould 15PA (B)*

SECTION 9: Physical and chemical properties

- Partition coefficient: n-octanol/ water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : Kinematic (40°C): >0.4 cm²/s
- Explosive properties** : Not available.
- Oxidising properties** : Not available.

9.2 Other information

- Heat of combustion** : Not available.
- Enclosed space ignition - Time equivalent** : Not applicable.

No additional information.

SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
- 10.5 Incompatible materials** : Reactive or incompatible with the following materials:
oxidizing materials
- 10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
☑ styrene	LC50 Inhalation Gas.	Rat	2770 ppm	4 hours
	LC50 Inhalation Vapour	Rat	11800 mg/m ³	4 hours
	LD50 Dermal	Rat	>2000 mg/kg	-
fumaric acid	LD50 Oral	Rat	2650 mg/kg	-
	LD50 Dermal	Rabbit	>20000 mg/kg	-
	LD50 Oral	Rat	6800 mg/kg	-
xylene	LD50 Oral	Rat	4300 mg/kg	-
	LD50 Dermal	Rabbit	>5 g/kg	-
cobalt bis(2-ethylhexanoate)	LD50 Oral	Rat	>2000 mg/kg	-
	LD50 Dermal	Rabbit	>5000 mg/kg	-
ethylbenzene	LD50 Oral	Rat	3500 mg/kg	-
	LD50 Dermal	Rabbit	13 g/kg	-
1-methoxy-2-propanol	LD50 Oral	Rat	6600 mg/kg	-
	LD50 Dermal	Rat	>375 mg/kg	-
1,4-dihydroxybenzene phenol	LD50 Oral	Rat	>375 mg/kg	-
	LD50 Dermal	Rabbit	630 mg/kg	-
	LD50 Dermal	Rat	669 mg/kg	-
	LD50 Oral	Rat	317 mg/kg	-

Conclusion/Summary : Not available.

SECTION 11: Toxicological information

Acute toxicity estimates

Route	ATE value
Inhalation (gases)	8539.8 ppm
Inhalation (vapours)	36.38 mg/l

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
styrene	Eyes - Mild irritant	Human	-	50 parts per million	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 100 milligrams	-
	Eyes - Severe irritant	Rabbit	-	100 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-
fumaric acid	Skin - Moderate irritant	Rabbit	-	100 Percent	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 100 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
xylene	Eyes - Mild irritant	Rabbit	-	87 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 milligrams	-
	Skin - Mild irritant	Rat	-	8 hours 60 microliters	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Skin - Moderate irritant	Rabbit	-	100 Percent	-
	Eyes - Mild irritant	Rabbit	-	100 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 microliters	-
1-methoxy-2-propanol	Skin - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-
phenol	Eyes - Mild irritant	Rabbit	-	0.5 minutes 5 milligrams	-
	Eyes - Severe irritant	Rabbit	-	5 milligrams	-
	Skin - Severe irritant	Pig	-	0.5 minutes 400 microliters	-
	Skin - Mild irritant	Rabbit	-	100 milligrams	-
	Skin - Severe irritant	Rabbit	-	535 milligrams	-

Conclusion/Summary : Not available.

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
1,4-dihydroxybenzene	skin	Mouse	Sensitising
	skin	Guinea pig	Not sensitizing

Conclusion/Summary : Not available.

Mutagenicity

SECTION 11: Toxicological information

Product/ingredient name	Test	Experiment	Result
1,4-dihydroxybenzene	-	Experiment: In vivo Subject: Mammalian-Animal	Positive
	-	Experiment: In vivo Subject: Bacteria	Negative

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
styrene	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
styrene	Category 1	Not determined	hearing organs

Aspiration hazard

Product/ingredient name	Result
styrene	ASPIRATION HAZARD - Category 1

Information on likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
reduced foetal weight
increase in foetal deaths
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
reduced foetal weight
increase in foetal deaths
skeletal malformations

SECTION 11: Toxicological information

Ingestion : Adverse symptoms may include the following:
 reduced foetal weight
 increase in foetal deaths
 skeletal malformations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Product/ingredient name	Result	Species	Dose	Exposure
styrene	Chronic NOAEL Dermal	Rat	615 mg/kg	-
	Chronic NOAEL Inhalation Gas.	Rat	20 ppm	8 hours
1,4-dihydroxybenzene	Sub-chronic NOAEL Oral	Rat	20 mg/kg	90 days
	Sub-chronic NOAEL Dermal	Rat	>73.9 mg/kg	90 days

Conclusion/Summary : Not available.

General : Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : Suspected of damaging the unborn child.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
styrene	Acute EC50 1400 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 33 mg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Acute EC50 4700 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 52 mg/l Marine water	Crustaceans - Artemia salina	48 hours
	Acute LC50 4020 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 1.01 mg/l	Daphnia	21 days
fumaric acid	Acute EC50 212000 µg/l Fresh water	Daphnia - Daphnia magna - Larvae	48 hours
xylene	Acute LC50 8500 µg/l Marine water	Crustaceans - Palaemonetes pugio	48 hours
ethylbenzene	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute EC50 4.6 mg/l	Algae	72 hours
	Acute EC50 2.96 to 4.4 mg/l	Daphnia	48 hours
1,4-dihydroxybenzene	Acute LC50 4.2 mg/l	Fish	96 hours
	Acute EC50 0.134 mg/l	Daphnia	48 hours
	Acute LC50 0.638 mg/l	Fish	96 hours

Restamould 15PA (B)

SECTION 12: Ecological information

phenol	Chronic EC50 0.33 mg/l	Aquatic plants	72 hours
	Chronic NOEC 0.019 mg/l	Aquatic plants	72 hours
	Chronic NOEC 0.0057 mg/l	Daphnia	21 days
	Chronic NOEC 16 µg/l Marine water	Algae - Hormosira banksii - Gamete	72 hours
	Chronic NOEC 1.5 mg/l Fresh water	Daphnia - Daphnia magna	21 days

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
1,4-dihydroxybenzene	-	70 % - Readily - 14 days	-	-

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
styrene	-	-	Readily
xylene	-	-	Readily
cobalt bis(2-ethylhexanoate)	-	-	Not readily
ethylbenzene	-	-	Readily
1,4-dihydroxybenzene	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
styrene	0.35	13.49	low
fumaric acid	0.45 to 0.47	-	low
xylene	3.12	8.1 to 25.9	low
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	2.64 to 3.78	31	low
cobalt bis(2-ethylhexanoate)	-	15600	high
ethylbenzene	3.6	-	low
1-methoxy-2-propanol	<1	-	low
1,4-dihydroxybenzene	0.59	3.162	low
(2-methoxymethylethoxy) propanol	0.004	-	low
phenol	1.47	647	high

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

PBT : Not applicable.

vPvB : Not applicable.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.




Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number	UN1866	UN1866	UN1866
14.2 UN proper shipping name	RESIN SOLUTION	RESIN SOLUTION	Resin solution
14.3 Transport hazard class(es)	3 	3 	3 
14.4 Packing group	III	III	III
14.5 Environmental hazards	No.	No.	No.
Additional information	Hazard identification number 30 Limited quantity 5 L Special provisions 640E Tunnel code (D/E)	Emergency schedules F-E, S-E_ Special provisions 223, 955	Quantity limitation Passenger and Cargo Aircraft: 60 L. Packaging instructions: 355. Cargo Aircraft Only: 220 L. Packaging instructions: 366. Limited Quantities - Passenger Aircraft: 10 L. Packaging instructions: Y344. Special provisions A3

Restamould 15PA (B)

SECTION 14: Transport information

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other EU regulations

Product/ingredient name	Carcinogenic effects	Mutagenic effects	Developmental effects	Fertility effects
styrene	-	-	Repr. 2, H361d (Unborn child)	-
cobalt bis(2-ethylhexanoate)	-	-	-	Repr. 1B, H360F (Fertility)
1,4-dihydroxybenzene	Carc. 2, H351	Muta. 2, H341	-	-
phenol	-	Muta. 2, H341	-	-

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

P5c: Flammable liquids 2 and 3 not falling under P5a or P5b

National regulations

Product/ingredient name	List name	Name on list	Classification	Notes
cobalt bis(2-ethylhexanoate)	UK Occupational Exposure Limits EH40 - WEL	cobalt compounds	Carc.	-

International regulations

Listed on inventory. : Not determined

15.2 Chemical safety assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

☑ Indicates information that has changed from previously issued version.

Abbreviations and acronyms

: ATE = Acute Toxicity Estimate
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
 DMEL = Derived Minimal Effect Level
 DNEL = Derived No Effect Level
 EUH statement = CLP-specific Hazard statement
 PBT = Persistent, Bioaccumulative and Toxic
 PNEC = Predicted No Effect Concentration
 RRN = REACH Registration Number
 vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Acute Tox. 4, H332	Calculation method
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Repr. 2, H361d (Unborn child)	Calculation method
STOT SE 3, H335	Calculation method
STOT RE 1, H372	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

: ☑ H225 Highly flammable liquid and vapour.
 H226 Flammable liquid and vapour.
 H301 Toxic if swallowed.
 H302 Harmful if swallowed.
 H304 May be fatal if swallowed and enters airways.
 H311 Toxic in contact with skin.
 H312 Harmful in contact with skin.
 H314 Causes severe skin burns and eye damage.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H318 Causes serious eye damage.
 H319 Causes serious eye irritation.
 H331 Toxic if inhaled.
 H332 Harmful if inhaled.
 H335 May cause respiratory irritation.
 H336 May cause drowsiness or dizziness.
 H341 Suspected of causing genetic defects.
 H351 Suspected of causing cancer.
 H360F May damage fertility.
 H361d Suspected of damaging the unborn child.
 H372 Causes damage to organs through prolonged or repeated exposure.
 H373 May cause damage to organs through prolonged or repeated exposure.
 H400 Very toxic to aquatic life.
 H410 Very toxic to aquatic life with long lasting effects.
 H411 Toxic to aquatic life with long lasting effects.
 H412 Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

: ☑ Acute Tox. 3, H301 ACUTE TOXICITY (oral) - Category 3
 Acute Tox. 3, H311 ACUTE TOXICITY (dermal) - Category 3
 Acute Tox. 3, H331 ACUTE TOXICITY (inhalation) - Category 3
 Acute Tox. 4, H302 ACUTE TOXICITY (oral) - Category 4
 Acute Tox. 4, H312 ACUTE TOXICITY (dermal) - Category 4
 Acute Tox. 4, H332 ACUTE TOXICITY (inhalation) - Category 4
 Aquatic Acute 1, H400 SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
 Aquatic Chronic 1, H410 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
 Aquatic Chronic 2, H411 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2

SECTION 16: Other information

Aquatic Chronic 3, H412	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1, H304	ASPIRATION HAZARD - Category 1
Carc. 2, H351	CARCINOGENICITY - Category 2
Eye Dam. 1, H318	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2, H319	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2, H225	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3, H226	FLAMMABLE LIQUIDS - Category 3
Muta. 2, H341	GERM CELL MUTAGENICITY - Category 2
Repr. 1B, H360F	REPRODUCTIVE TOXICITY (Fertility) - Category 1B
Repr. 2, H361d	REPRODUCTIVE TOXICITY (Unborn child) - Category 2
Skin Corr. 1B, H314	SKIN CORROSION/IRRITATION - Category 1B
Skin Irrit. 2, H315	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1, H317	SKIN SENSITISATION - Category 1
Skin Sens. 1A, H317	SKIN SENSITISATION - Category 1A
Skin Sens. 1B, H317	SKIN SENSITISATION - Category 1B
STOT RE 1, H372	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1
STOT RE 2, H373	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3, H335	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation) - Category 3
STOT SE 3, H336	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3

Date of printing : 04/11/2019

Date of issue/ Date of revision : 04/11/2019

Date of previous issue : 08/06/2018

Version : 1.12

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.