



SAFETY DATA SHEET

DOW CHEMICAL COMPANY LIMITED

Safety Data Sheet according to Reg. (EU) 2020/878

Product name: SILASTIC™ RTV-3481 Mould-Making Base

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DOW CHEMICAL COMPANY LIMITED encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Product name: SILASTIC™ RTV-3481 Mould-Making Base

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Polymer

1.3 Details of the supplier of the safety data sheet

COMPANY IDENTIFICATION

DOW CHEMICAL COMPANY LIMITED
STATION ROAD, BIRCH VALE, HIGH PEAK
DERBYSHIRE
England
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UNITED KINGDOM

Customer Information Number:

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+44 (0) 1663 746605

1.4 EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 0031 115 694 982

Local Emergency Contact: 00 31 115 69 4982

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008:

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008:

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

Supplemental information

EUH210 Safety data sheet available on request.

2.3 Other hazards

This product contains octamethylcyclotetrasiloxane (D4) that has been identified by the Member State Committee of ECHA as fulfilling the PBT and vPvB criteria laid down in Annex XIII to Regulation (EC) No 1907/2006. See Section 12 for additional information.

This product contains dodecamethylcyclohexasiloxane (D6) that has been identified by the Member State Committee of ECHA as fulfilling the vPvB criteria laid down in Annex XIII to Regulation (EC) No 1907/2006. See Section 12 for additional information.

This product contains decamethylcyclopentasiloxane (D5) that has been identified by the Member State Committee of ECHA as fulfilling the vPvB criteria laid down in Annex XIII to Regulation (EC) No 1907/2006. See Section 12 for additional information.

Endocrine disrupting properties

Environment: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Human Health: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**Chemical nature:** Silicone elastomer**3.2 Mixtures**

This product is a mixture.

CASRN / EC-No. / Index-No.	REACH Registration Number	Concentration	Component	Classification: REGULATION (EC) No 1272/2008
CASRN 556-67-2 EC-No. 209-136-7 Index-No. 014-018-00-1	—	>= 0.11 - <= 0.16 %	octamethylcyclotetrasiloxane	Flam. Liq. 3; H226 Repr. 2; H361f Aquatic Chronic 1; H410 M-Factor (Chronic aquatic toxicity): 10 Acute toxicity estimate Acute oral toxicity: > 4,800 mg/kg Acute inhalation toxicity: 36 mg/l, 4 Hour, dust/mist Acute dermal toxicity: > 2,400 mg/kg

PBT and vPvB substance

CASRN 540-97-6 EC-No. 208-762-8 Index-No. –	–	$\geq 0.18 - \leq 0.22 \%$	Dodecamethyl cyclohexasiloxane	Not classified Acute toxicity estimate Acute oral toxicity: > 2,000 mg/kg Acute dermal toxicity: > 2,000 mg/kg
CASRN 541-02-6 EC-No. 208-764-9 Index-No. –	–	$\geq 0.11 - \leq 0.16 \%$	Decamethylcyclope ntasiloxane	Not classified Acute toxicity estimate Acute oral toxicity: > 24,134 mg/kg Acute inhalation toxicity: 8.67 mg/l, 4 Hour, dust/mist Acute dermal toxicity: > 2,000 mg/kg

Substances with a workplace exposure limit

CASRN 14940-68-2 EC-No. 239-019-6 Index-No. –	–	$\geq 9.0 - \leq 13.0 \%$	Zircon	Not classified
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For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures**General advice:**

If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air and keep comfortable for breathing; consult a physician.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: Rinse mouth with water. No emergency medical treatment necessary.

4.2 Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media: Water spray. Alcohol-resistant foam. Carbon dioxide (CO₂). Dry chemical.

Unsuitable extinguishing media: None known..

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products: Carbon oxides. Silicon oxides.

Unusual Fire and Explosion Hazards: Exposure to combustion products may be a hazard to health..

5.3 Advice for firefighters

Fire Fighting Procedures: Use water spray to cool unopened containers.. Evacuate area.. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations..

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Remove undamaged containers from fire area if it is safe to do so.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus.. Use personal protective equipment..

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Follow safe handling advice and personal protective equipment recommendations.

6.2 Environmental precautions: Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and materials for containment and cleaning up: Soak up with inert absorbent material. Clean up remaining materials from spill with suitable absorbant. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, store recovered material in appropriate container.

6.4 Reference to other sections:

See sections: 7, 8, 11, 12 and 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling: Avoid inhalation of vapour or mist. Avoid contact with eyes. Do not swallow. Avoid prolonged or repeated contact with skin. Take care to prevent spills, waste and minimize release to the environment. Handle in accordance with good industrial hygiene and safety practice. CONTAINERS MAY BE HAZARDOUS WHEN EMPTY. Since emptied containers retain product residue follow all (M)SDS and label warnings even after container is emptied. Use only with adequate ventilation. See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

7.2 Conditions for safe storage, including any incompatibilities: Keep in properly labelled containers. Store locked up. Store in accordance with the particular national regulations.

Do not store with the following product types: Strong oxidizing agents.
Unsuitable materials for containers: None known.

7.3 Specific end use(s): See the technical data sheet on this product for further information.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
octamethylcyclotetrasiloxane	US WEEL	TWA	10 ppm
Decamethylcyclopentasiloxane	US WEEL	TWA	10 ppm
Zircon	ACGIH	TWA	5 mg/m ³ , Zirconium
	Further information: A4: Not classifiable as a human carcinogen		
	ACGIH	STEL	10 mg/m ³ , Zirconium
	Further information: A4: Not classifiable as a human carcinogen		
	GB EH40	TWA	5 mg/m ³ , Zirconium
	GB EH40	STEL	10 mg/m ³ , Zirconium

Recommended monitoring procedures

Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with the Occupational Exposure Limits and the adequacy of exposure controls. For some substances biological monitoring may also be appropriate. Validated exposure measurement methods should be applied by a competent person and samples should be analysed by an accredited laboratory.

Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy); European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents); European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents). Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Examples of sources of recommended exposure measurement methods are given below or contact the supplier. Further national methods may be available.

National Institute of Occupational Safety and Health (NIOSH), USA: Manual of Analytical Methods.

Occupational Safety and Health Administration (OSHA), USA: Sampling and Analytical Methods.
Health and Safety Executive (HSE), United Kingdom: Methods for the Determination of Hazardous Substances.

Institut für Arbeitsschutz Deutschen Gesetzlichen Unfallversicherung (IFA), Germany.

L'Institut National de Recherche et de Sécurité, (INRS), France.

Derived No Effect Level

octamethylcyclotetrasiloxane

Workers

<i>Acute systemic effects</i>		<i>Acute local effects</i>		<i>Long-term systemic effects</i>		<i>Long-term local effects</i>	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	73 mg/m ³	n.a.	73 mg/m ³

Consumers

<i>Acute systemic effects</i>			<i>Acute local effects</i>		<i>Long-term systemic effects</i>			<i>Long-term local effects</i>	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	13 mg/m ³	3.7 mg/kg bw/day	n.a.	13 mg/m ³

Dodecamethyl cyclohexasiloxane

Workers

<i>Acute systemic effects</i>		<i>Acute local effects</i>		<i>Long-term systemic effects</i>		<i>Long-term local effects</i>	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	6.1 mg/m ³	n.a.	11 mg/m ³	n.a.	1.22 mg/m ³

Consumers

<i>Acute systemic effects</i>			<i>Acute local effects</i>		<i>Long-term systemic effects</i>			<i>Long-term local effects</i>	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	n.a.	1.7 mg/kg bw/day	n.a.	1.5 mg/m ³	n.a.	2.7 mg/m ³	1.7 mg/kg bw/day	n.a.	0.3 mg/m ³

Decamethylcyclopentasiloxane

Workers

<i>Acute systemic effects</i>		<i>Acute local effects</i>		<i>Long-term systemic effects</i>		<i>Long-term local effects</i>	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	97.3 mg/m ³	n.a.	24.2 mg/m ³	n.a.	97.3 mg/m ³	n.a.	24.2 mg/m ³

Consumers

<i>Acute systemic effects</i>			<i>Acute local effects</i>		<i>Long-term systemic effects</i>			<i>Long-term local effects</i>	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	17.3 mg/m ³	5 mg/kg bw/day	n.a.	4.3 mg/m ³	n.a.	17.3 mg/m ³	5 mg/kg bw/day	n.a.	4.3 mg/m ³

Predicted No Effect Concentration

octamethylcyclotetrasiloxane

Compartment	PNEC
Fresh water	0.0015 mg/l
Marine water	0.00015 mg/l
Fresh water sediment	3 mg/kg
Marine sediment	0.3 mg/kg
Soil	0.54 mg/kg
Sewage treatment plant	10 mg/l
Oral	41 mg/kg food

Dodecamethyl cyclohexasiloxane

Compartment	PNEC
Fresh water sediment	2.826 mg/kg
Marine sediment	0.282 mg/kg
Soil	3.336 mg/kg
Sewage treatment plant	> 1.0 mg/l

Decamethylcyclopentasiloxane

Compartment	PNEC
Fresh water	> 0.0012 mg/l
Marine water	> 0.00012 mg/l
Fresh water sediment	2.4 mg/kg
Marine sediment	0.24 mg/kg
Soil	1.1 mg/kg
Sewage treatment plant	> 10 mg/l

8.2 Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). Safety glasses (with side shields) should be consistent with EN 166 or equivalent.

Skin protection

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. Examples of preferred glove barrier materials include: Butyl rubber. Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl chloride ("PVC" or "vinyl"). Natural rubber ("latex"). When prolonged or frequently repeated contact may occur, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended. Glove thickness alone is not a good indicator of the level of protection a glove provides against a chemical substance as this level of protection is also highly dependent on the specific composition of the material that the glove is fabricated from. The thickness of the glove must, depending on model and type of material, generally

be more than 0.35 mm to offer sufficient protection for prolonged and frequent contact with the substance. As an exception to this general rule it is known that multilayer laminate gloves may offer prolonged protection at thicknesses less than 0.35 mm. Other glove materials with a thickness of less than 0.35 mm may offer sufficient protection when only brief contact is expected. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Wear clean, body-covering clothing.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions no respiratory protection should be needed; however, if discomfort is experienced, use an approved air-purifying respirator.

Use the following CE approved air-purifying respirator: Organic vapor cartridge, type A (boiling point >65 °C, meeting standard EN 14387).

Environmental exposure controls

See SECTION 7: Handling and storage and SECTION 13: Disposal considerations for measures to prevent excessive environmental exposure during use and waste disposal.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance

Physical state	viscous liquid
Color	off-white
Odor	none
Odor Threshold	No data available
pH	No data available
Melting point/freezing point	
Melting point/range	No data available
Freezing point	not determined
Boiling point or initial boiling point and boiling range	
Boiling point (760 mmHg)	> 35 °C
Flash point	closed cup >100.0 °C
Flammability (solid, gas)	Not applicable
Flammability (liquids)	Not applicable
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	No data available
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	1.213
Solubility(ies)	

Water solubility	not determined
Partition coefficient: n-octanol/water	not determined
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Kinematic Viscosity	No data available
Particle characteristics	
Particle size	Not applicable
9.2 Other information	
Molecular weight	No data available
Dynamic Viscosity	34,000 mPa.s
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.
Self-heating substances	The substance or mixture is not classified as self heating.
Metal corrosion rate	Not corrosive to metals
Evaporation Rate (Butyl Acetate = 1)	No data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity: Not classified as a reactivity hazard.

10.2 Chemical stability: Stable under normal conditions.

10.3 Possibility of hazardous reactions: Can react with strong oxidizing agents.

10.4 Conditions to avoid: None known.

10.5 Incompatible materials: Avoid contact with oxidizing materials.

10.6 Hazardous decomposition products:

Decomposition products can include and are not limited to: Formaldehyde.

SECTION 11: TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Inhalation, Eye contact, Skin contact, Ingestion.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)**Acute oral toxicity**

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):

LD50, > 5,000 mg/kg Estimated.

Information for components:**octamethylcyclotetrasiloxane**

LD50, Rat, male, > 4,800 mg/kg No deaths occurred at this concentration.

Dodecamethyl cyclohexasiloxane

LD50, Rat, male and female, > 2,000 mg/kg No deaths occurred at this concentration.

Decamethylcyclopentasiloxane

LD50, Rat, male and female, > 24,134 mg/kg

Zircon

Single dose oral LD50 has not been determined.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Based on information for component(s):

LD50, > 2,000 mg/kg Estimated.

Information for components:**octamethylcyclotetrasiloxane**

LD50, Rat, male and female, > 2,400 mg/kg No deaths occurred at this concentration.

Dodecamethyl cyclohexasiloxane

LD50, Rabbit, male and female, > 2,000 mg/kg

Decamethylcyclopentasiloxane

LD50, Rabbit, male and female, > 2,000 mg/kg No deaths occurred at this concentration.

Zircon

The dermal LD50 has not been determined.

Acute inhalation toxicity

No adverse effects are anticipated from single exposure to vapor. Excessive exposure may cause irritation to upper respiratory tract (nose and throat).

As product: The LC50 has not been determined.

Information for components:

octamethylcyclotetrasiloxane

LC50, Rat, male and female, 4 Hour, dust/mist, 36 mg/l OECD Test Guideline 403

Dodecamethyl cyclohexasiloxane

The LC50 has not been determined.

Decamethylcyclopentasiloxane

LC50, Rat, male and female, 4 Hour, dust/mist, 8.67 mg/l

Zircon

The LC50 has not been determined.

Skin corrosion/irritation

Based on information for component(s):
Brief contact is essentially nonirritating to skin.

Information for components:

octamethylcyclotetrasiloxane

Brief contact is essentially nonirritating to skin.

Dodecamethyl cyclohexasiloxane

Essentially nonirritating to skin.

Decamethylcyclopentasiloxane

Prolonged contact is essentially nonirritating to skin.

Zircon

Brief contact may cause skin irritation with local redness.

Serious eye damage/eye irritation

Based on information for component(s):
May cause slight temporary eye irritation.

Information for components:

octamethylcyclotetrasiloxane

Essentially nonirritating to eyes.

Dodecamethyl cyclohexasiloxane

May cause slight temporary eye irritation.
Corneal injury is unlikely.

Decamethylcyclopentasiloxane

Essentially nonirritating to eyes.

Zircon

May cause eye irritation.

Sensitization

For skin sensitization:

Contains component(s) which did not cause allergic skin sensitization in guinea pigs.

For respiratory sensitization:

No relevant data found.

Information for components:

octamethylcyclotetrasiloxane

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Dodecamethyl cyclohexasiloxane

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Decamethylcyclopentasiloxane

Did not demonstrate the potential for contact allergy in mice.

For respiratory sensitization:

No relevant data found.

Zircon

For skin sensitization:

No data available

For respiratory sensitization:

No data available

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Information for components:

octamethylcyclotetrasiloxane

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Dodecamethyl cyclohexasiloxane

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Decamethylcyclopentasiloxane

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Zircon

Available data are inadequate to determine single exposure specific target organ toxicity.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Information for components:

octamethylcyclotetrasiloxane

May be harmful if swallowed and enters airways.

Dodecamethyl cyclohexasiloxane

Based on physical properties, not likely to be an aspiration hazard.

Decamethylcyclopentasiloxane

Based on physical properties, not likely to be an aspiration hazard.

Zircon

Based on physical properties, not likely to be an aspiration hazard.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)

No relevant data found.

Information for components:

octamethylcyclotetrasiloxane

In animals, effects have been reported on the following organs:

Kidney.

Liver.

Respiratory tract.

Female reproductive organs.

Dodecamethyl cyclohexasiloxane

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Decamethylcyclopentasiloxane

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Zircon

No relevant data found.

Carcinogenicity

No relevant data found.

Information for components:

octamethylcyclotetrasiloxane

Results from a 2 year repeated vapour inhalation exposure study to rats of octamethylcyclotetrasiloxane (D4) indicate effects (benign uterine adenomas) in the uterus of female animals. This finding occurred at the highest exposure dose (700 ppm) only. Studies to date have not demonstrated if these effects occur through pathways that are relevant to humans. Repeated exposure in rats to D4 resulted in protoporphyrin accumulation in the liver.

Without knowledge of the specific mechanism leading to the protoporphyrin accumulation the relevance of this finding to humans is unknown.

Dodecamethyl cyclohexasiloxane

No relevant data found.

Decamethylcyclopentasiloxane

Results from a 2 year repeated vapour inhalation exposure study to rats of decamethylcyclopentasiloxane (D5) indicate effects (uterine endometrial tumors) in female animals. This finding occurred at the highest exposure dose (160 ppm) only. Studies to date have not demonstrated if this effect occurs through a pathway that is relevant to humans.

Zircon

No data available.

Teratogenicity

Contains component(s) which did not cause birth defects or any other fetal effects in lab animals.

Information for components:

octamethylcyclotetrasiloxane

Did not cause birth defects or any other fetal effects in laboratory animals.

Dodecamethyl cyclohexasiloxane

No relevant data found.

Decamethylcyclopentasiloxane

Did not cause birth defects or any other fetal effects in laboratory animals.

Zircon

No data available.

Reproductive toxicity

In animal studies on component(s), effects on reproduction were seen only at doses that produced significant toxicity to the parent animals. Contains component(s) which have interfered with fertility in animal studies.

Information for components:

octamethylcyclotetrasiloxane

In laboratory animal studies, effects on reproduction have been seen only at doses that produced significant toxicity to the parent animals. In animal studies, has been shown to interfere with fertility.

Dodecamethyl cyclohexasiloxane

In animal studies, did not interfere with reproduction.

Decamethylcyclopentasiloxane

In animal studies, did not interfere with reproduction.

Zircon

No data available.

Mutagenicity

In vitro genetic toxicity studies were negative for component(s) tested. Genetic toxicity studies in animals were negative for component(s) tested.

Information for components:**octamethylcyclotetrasiloxane**

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Dodecamethyl cyclohexasiloxane

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Decamethylcyclopentasiloxane

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Zircon

No data available

11.2 Information on other hazards**Endocrine disrupting properties**

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Information for components:**octamethylcyclotetrasiloxane**

The substance is not considered to have endocrine disrupting properties according to REACH Article 57(f), Commission Regulation (EU) 2018/605 or Commission Delegated Regulation (EU) 2017/2100.

Dodecamethyl cyclohexasiloxane

The substance is not considered to have endocrine disrupting properties according to REACH Article 57(f), Commission Regulation (EU) 2018/605 or Commission Delegated Regulation (EU) 2017/2100.

Decamethylcyclopentasiloxane

The substance is not considered to have endocrine disrupting properties according to REACH Article 57(f), Commission Regulation (EU) 2018/605 or Commission Delegated Regulation (EU) 2017/2100.

Zircon

The substance is not considered to have endocrine disrupting properties according to REACH Article 57(f), Commission Regulation (EU) 2018/605 or Commission Delegated Regulation (EU) 2017/2100.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

12.1 Toxicity

octamethylcyclotetrasiloxane

Acute toxicity to fish

Based on testing of comparable products: The estimated maximum aqueous concentration of Octamethyl Cyclotetrasiloxane (D4) from migration to water from the product as supplied is below the D4 established no-effect threshold (< 0.0079 mg/L) for aquatic organisms.

Chronic toxicity to aquatic invertebrates

Based on testing for product(s) in this family of materials:

Not classified due to data which are conclusive although insufficient for classification.

Dodecamethyl cyclohexasiloxane

Acute toxicity to algae/aquatic plants

Not expected to be acutely toxic to aquatic organisms.

No toxicity at the limit of solubility

ErC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, > 0.002 mg/l

Decamethylcyclopentasiloxane

Acute toxicity to fish

Not expected to be acutely toxic to aquatic organisms.

No toxicity at the limit of solubility

LC50, Oncorhynchus mykiss (rainbow trout), 96 Hour, > 16 µg/l, OECD Test Guideline 204 or Equivalent

Acute toxicity to aquatic invertebrates

No toxicity at the limit of solubility

EC50, Daphnia magna, 48 Hour, > 2.9 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

No toxicity at the limit of solubility

ErC50, Pseudokirchneriella subcapitata (green algae), 96 Hour, Growth rate, > 0.012 mg/l

No toxicity at the limit of solubility

NOEC, Pseudokirchneriella subcapitata (green algae), 96 Hour, Growth rate, 0.012 mg/l

Chronic toxicity to fish

No toxicity at the limit of solubility

LC50, Oncorhynchus mykiss (rainbow trout), 14 d, > 16 mg/l

No toxicity at the limit of solubility

NOEC, Oncorhynchus mykiss (rainbow trout), 45 d, >= 0.017 mg/l

No toxicity at the limit of solubility

NOEC, Oncorhynchus mykiss (rainbow trout), 90 d, >= 0.014 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna, 21 d, 0.015 mg/l

Toxicity to soil-dwelling organisms

This product does not have any known adverse effect on the soil organisms tested.

NOEC, Eisenia fetida (earthworms), >= 76 mg/kg

Zircon

Acute toxicity to fish

Not expected to be acutely toxic to aquatic organisms.

Acute toxicity to aquatic invertebrates

Based on data from similar materials

EC50, Daphnia magna (Water flea), 48 Hour, > 100 mg/l

Acute toxicity to algae/aquatic plants

Based on data from similar materials

NOEC, Chlorella vulgaris (Fresh water algae), 15 d, > 200 mg/l

12.2 Persistence and degradability**octamethylcyclotetrasiloxane**

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Not applicable

Biodegradation: 3.7 %

Exposure time: 28 d

Method: OECD Test Guideline 310

Stability in Water (1/2-life)

Hydrolysis, DT50, 3.9 d, pH 7, Half-life Temperature 25 °C, OECD Test Guideline 111

Dodecamethyl cyclohexasiloxane

Biodegradability: Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

10-day Window: Fail

Biodegradation: 4.5 %

Exposure time: 28 d

Method: OECD Test Guideline 301B

Decamethylcyclopentasiloxane

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Not applicable

Biodegradation: 0.14 %

Exposure time: 28 d

Method: OECD Test Guideline 310

Zircon

Biodegradability: Biodegradation is not applicable.

12.3 Bioaccumulative potential**octamethylcyclotetrasiloxane**

Bioaccumulation: Bioconcentration potential is high (BCF > 3000 or Log Pow between 5 and 7).

Partition coefficient: n-octanol/water(log Pow): 6.49 Measured

Bioconcentration factor (BCF): 12,400 Pimephales promelas (fathead minnow) Measured

Dodecamethyl cyclohexasiloxane

Bioaccumulation: Bioconcentration potential is low (BCF less than 100 or log Pow greater than 7).

Partition coefficient: n-octanol/water(log Pow): 8.87

Decamethylcyclopentasiloxane

Bioaccumulation: Bioconcentration potential is moderate (BCF between 100 and 3000 or Log Pow between 3 and 5).

Partition coefficient: n-octanol/water(log Pow): 5.2 Measured

Bioconcentration factor (BCF): 2,010 Fish Estimated.

Zircon

Bioaccumulation: Partitioning from water to n-octanol is not applicable.

12.4 Mobility in soil

octamethylcyclotetrasiloxane

Partition coefficient (Koc): 16596 OECD Test Guideline 106

Decamethylcyclopentasiloxane

Partition coefficient (Koc): > 5000 Estimated.

Zircon

No relevant data found.

12.5 Results of PBT and vPvB assessment

octamethylcyclotetrasiloxane

Octamethylcyclotetrasiloxane (D4) meets the current criteria for PBT and vPvB under REACH Annex XIII or other regionally specific criteria. However, D4 does not behave similarly to known PBT/vPvB substances. The weight of scientific evidence from field studies shows that D4 is not biomagnifying in aquatic and terrestrial food webs. D4 in air will degrade by reaction with naturally occurring hydroxyl radicals in the atmosphere. Any D4 in air that does not degrade by reaction with hydroxyl radicals is not expected to deposit from the air to water, to land, or to living organisms. Decamethylcyclopentasiloxane (D5) meets the current REACH Annex XIII criteria for vPvB. However, D5 does not behave similarly to known PBT/vPvB substances. The weight of scientific evidence from field studies shows that D5 is not biomagnifying in aquatic and terrestrial food webs. D5 in air will degrade by reaction with naturally occurring hydroxyl radicals in the atmosphere. Any D5 in air that does not degrade by reaction with hydroxyl radicals is not expected to deposit from the air to water, to land, or to living organisms.

This substance is considered to be persistent, bioaccumulating and toxic (PBT).

Dodecamethyl cyclohexasiloxane

Dodecamethyl cyclohexasiloxane (D6) meets the current REACH Annex XIII criteria for vPvB. However, D6 does not behave similarly to known PBT/vPvB substances. The weight of scientific evidence from field studies shows that D6 is not biomagnifying in aquatic and terrestrial food webs. D6 in air will degrade by reaction with naturally occurring hydroxyl radicals in the atmosphere. Any D6 in air that does not degrade by reaction with hydroxyl radicals is not expected to deposit from the air to water, to land, or to living organisms.

Decamethylcyclopentasiloxane

Decamethylcyclopentasiloxane (D5) meets the current REACH Annex XIII criteria for vPvB. However, D5 does not behave similarly to known PBT/vPvB substances. The weight of

scientific evidence from field studies shows that D5 is not biomagnifying in aquatic and terrestrial food webs. D5 in air will degrade by reaction with naturally occurring hydroxyl radicals in the atmosphere. Any D5 in air that does not degrade by reaction with hydroxyl radicals is not expected to deposit from the air to water, to land, or to living organisms. Based on an independent scientific panel of experts, the Canadian Minister of the Environment has concluded that "D5 is not entering the environment in a quantity or concentration or under conditions that have or may have an immediate or long-term harmful effect on the environment or its biological diversity, or that constitute or may constitute a danger to the environment on which life depends".

Zircon

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

12.6 Endocrine disrupting properties

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

octamethylcyclotetrasiloxane

The substance is not considered to have endocrine disrupting properties according to REACH Article 57(f), Commission Regulation (EU) 2018/605 or Commission Delegated Regulation (EU) 2017/2100.

Dodecamethyl cyclohexasiloxane

The substance is not considered to have endocrine disrupting properties according to REACH Article 57(f), Commission Regulation (EU) 2018/605 or Commission Delegated Regulation (EU) 2017/2100.

Decamethylcyclopentasiloxane

The substance is not considered to have endocrine disrupting properties according to REACH Article 57(f), Commission Regulation (EU) 2018/605 or Commission Delegated Regulation (EU) 2017/2100.

Zircon

The substance is not considered to have endocrine disrupting properties according to REACH Article 57(f), Commission Regulation (EU) 2018/605 or Commission Delegated Regulation (EU) 2017/2100.

12.7 Other adverse effects**octamethylcyclotetrasiloxane**

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Dodecamethyl cyclohexasiloxane

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Decamethylcyclopentasiloxane

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Zircon

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Do not dump into any sewers, on the ground, or into any body of water. This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required.

The definitive assignment of this material to the appropriate EWC group and thus its proper EWC code will depend on the use that is made of this material. Contact the authorized waste disposal services.

SECTION 14: TRANSPORT INFORMATION

Classification for ROAD and Rail transport (ADR/RID):

- | | |
|-----------------------------------|---|
| 14.1 UN number or ID number | Not applicable |
| 14.2 UN proper shipping name | Not regulated for transport |
| 14.3 Transport hazard class(es) | Not applicable |
| 14.4 Packing group | Not applicable |
| 14.5 Environmental hazards | Not considered environmentally hazardous based on available data. |
| 14.6 Special precautions for user | No data available. |

Classification for INLAND waterways (ADNR/ADN):

Consult your Dow contact before transporting by inland waterway

Classification for SEA transport (IMO-IMDG):

- | | |
|--|---|
| 14.1 UN number or ID number | Not applicable |
| 14.2 UN proper shipping name | Not regulated for transport |
| 14.3 Transport hazard class(es) | Not applicable |
| 14.4 Packing group | Not applicable |
| 14.5 Environmental hazards | Not considered as marine pollutant based on available data. |
| 14.6 Special precautions for user | No data available. |
| 14.7 Maritime transport in bulk according to IMO instruments | Consult IMO regulations before transporting ocean bulk |

Classification for AIR transport (IATA/ICAO):

- | | |
|---------------------------------|-----------------------------|
| 14.1 UN number or ID number | Not applicable |
| 14.2 UN proper shipping name | Not regulated for transport |
| 14.3 Transport hazard class(es) | Not applicable |
| 14.4 Packing group | Not applicable |
| 14.5 Environmental hazards | Not applicable |

14.6 Special precautions for user No data available.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII)**

Conditions of restriction for the following entries should be considered:
 octamethylcyclotetrasiloxane (Number on list 70)
 Decamethylcyclopentasiloxane (Number on list 70)

Authorisation status under REACH:

The following substance/s contained in this product might be or is/are subject to authorization in accordance with REACH:

CAS-No.: 556-67-2	Name: octamethylcyclotetrasiloxane
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Authorisation status: listed in the Candidate List of Substances of Very High Concern for Authorisation

Authorisation number: Not available

Sunset date: Not available

Exempted (Categories of) Uses: Not available

CAS-No.: 540-97-6	Name: Dodecamethyl cyclohexasiloxane
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Authorisation status: listed in the Candidate List of Substances of Very High Concern for Authorisation

Authorisation number: Not available

Sunset date: Not available

Exempted (Categories of) Uses: Not available

CAS-No.: 541-02-6	Name: Decamethylcyclopentasiloxane
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Authorisation status: listed in the Candidate List of Substances of Very High Concern for Authorisation

Authorisation number: Not available

Sunset date: Not available

Exempted (Categories of) Uses: Not available

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Listed in Regulation: Not applicable

15.2 Chemical safety assessment**SECTION 16: OTHER INFORMATION****Full text of H-Statements referred to under sections 2 and 3.**

H226	Flammable liquid and vapour.
H361f	Suspected of damaging fertility.
H410	Very toxic to aquatic life with long lasting effects.

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008

This product is not classified as dangerous according to EC criteria.

Revision

Identification Number: 6024146 / A279 / Issue Date: 10.06.2021 / Version: 5.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
GB EH40	UK. EH40 WEL - Workplace Exposure Limits
STEL	Short-term exposure limit
TWA	8-hour, time-weighted average
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)
Aquatic Chronic	Long-term (chronic) aquatic hazard
Flam. Liq.	Flammable liquids
Repr.	Reproductive toxicity

Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AIIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development;

OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DOW CHEMICAL COMPANY LIMITED urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

GB



PRODUCT DATA SAFETY SHEET

Revised: 14/04/20
Version: 2.0

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product identifier:

Product name: RTC5, RTC10 & RTC20 Curing Agents

Trade Name:

Company identification: Thomson Bros Newcastle
Mylord Crescent
Camperdown Ind Est
Newcastle Upon Tyne
NE12 5UJ

Telephone: 0191 216 0397
Fax: 0191 216 0527
Email: enquiries@thomsonbros.co.uk

SECTION 2: HAZARDS IDENTIFICATION

Classification of the substance or mixture:

Classification according to Regulation (EC) No 1272/2008:

Specific target organ toxicity - repeated exposure - Category 2 - Oral - H373
For the full text of the H-Statements mentioned in this Section, see Section 16.

Label elements

Labelling according to Regulation (EC) No 1272/2008:

Hazard pictograms



Signal word: WARNING

Hazard statements

H373 May cause damage to organs (Bladder, Kidney, Central nervous system) through prolonged or repeated exposure if swallowed.

Precautionary statements

P260	Do not breathe dust, fume, gas, mist, vapours and/or spray.
P314	Get medical advice and/or attention if you feel unwell.
P501	Dispose of contents and/or container to an approved waste disposal plant.

Contains

Trimethoxyphenylsilane; Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane

Other hazards

This product contains no substances assessed to be PBT or vPvB at levels of 0.1% or higher.

Chemical nature: Organotin compound

Mixtures

This product is a mixture.

CASRN / EC-No. / Index-No.	REACH Registration Number	Concentration	Component	Classification: REGULATION
CASRN 2996-92-1 EC-No. 221-066-9 Index-No.	01- 2119964479- 19	>= 9.0 - <= 13.0 %	Trimethoxyph enylsilane	Flam. Liq. - 3 - H226 Acute Tox. - 4 - H302 STOT RE - 2 - H373
CASRN 68928-76-7 EC-No. 273-028-6 Index-No.	01- 2120770324- 57	>= 1.7 - <= 2.3 %	Bis[(2-ethyl- 2,5- dimethylhexan oyl)oxy] (dimethyl)stan nane	Acute Tox. - 4 H302 Repr. - 2 - H361 STOT RE - 1 - H372 Aquatic Chronic - 3 - H412
CASRN 67-56-1 EC-No. 200-659-6 Index-No. 603-001-00-X	—	>= 0.31 - <= 0.43 %	methanol	Flam. Liq. - 2 - H225 Acute Tox. - 3 - H301 Acute Tox. - 3 - H331 Acute Tox. - 3 - H311 STOT SE - 1 - H370
CASRN 681-84-5 EC-No. 211-656-4 Index-No.	—	<= 0.14 %	Tetramethyl orthosilicate	Flam. Liq. - 3 - H226 Acute Tox. - 1 - H330 Skin Irrit. - 2 - H315 Eye Dam. - 1 - H318 STOT RE - 1 - H372

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: FIRST AID MEASURES

Description of first aid measures

General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin contact: Wash off with plenty of water. Suitable emergency safety shower facility should be available in work area.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist. Suitable emergency eye wash facility should be available in work area.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

SECTION 5: FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam. Dry sand. Dry chemical.

Unsuitable extinguishing media: High volume water jet. Do not use direct water stream.

Special hazards arising from the substance or mixture

Hazardous combustion products: Carbon oxides. Silicon oxides. Formaldehyde. Metal oxides. Nitrogen oxides (NO_x).

Unusual Fire and Explosion Hazards: Flash back possible over considerable distance.. Exposure to combustion products may be a hazard to health.. Vapours may form explosive mixtures with air..

Advice for firefighters

Fire Fighting Procedures: Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed.. Do not use a solid water stream as it may scatter and spread fire..

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus.. Use personal protective equipment..

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Remove all sources of ignition. Use personal protective equipment. Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions: Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up: Non-sparking tools should be used. Soak up with inert absorbent material. Suppress (knock down) gases/vapours/mists with a water spray jet. Clean up remaining materials from spill with suitable absorbant. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7: HANDLING AND STORAGE

Precautions for safe handling: Do not breathe vapours or spray mist. Do not swallow. Avoid contact with eyes. Avoid prolonged or repeated contact with skin. Keep container tightly closed. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment. Handle in accordance with good industrial hygiene and safety practice.

Use with local exhaust ventilation. See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Conditions for safe storage, including any incompatibilities: Keep in properly labelled containers. Store locked up. Keep tightly closed. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.

Do not store with the following product types: Strong oxidizing agents. Explosives. Gases.

Unsuitable materials for containers: None known.

Specific end use(s): See the technical data sheet on this product for further information.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Trimethoxyphenylsilane	Dow IHG	TWA	5 ppm
Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane	ACGIH	TWA	0.1 mg/m ³ , Tin
methanol	ACGIH	TWA	200 ppm
Tetramethyl orthosilicate	ACGIH	TWA	1 ppm
	Further information: URT irr: Upper Respiratory Tract irritation; eye dam: Eye damage		
propan-1-ol	ACGIH	TWA	100 ppm
	Further information: URT irr: Upper Respiratory Tract irritation; eye irr: Eye irritation; A4: Not classifiable as a human carcinogen		

The following substance(s), which have Occupational Exposure Limit(s) (OEL), may be formed during handling or processing:

Methanol.

Propyl alcohol

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
methanol	67-56-1	Methanol	Urine	End of shift (As soon as possible after exposure ceases)	15 mg/l	ACGIH BEI

Derived No Effect Level

Trimethoxyphenylsilane

Workers

Acute systemic effects		Acute local effects		Long-term systemic effects		Long-term local effects	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
2.5 mg/kg bw/day	40.2 mg/m ³	n.a.	n.a.	2.5 mg/kg bw/day	40.2 mg/m ³	n.a.	n.a.

Methanol
Workers

Acute systemic effects		Acute local effects		Long-term systemic effects		Long-term local effects	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
40 mg/kg bw/day	260 mg/m ³	n.a.	260 mg/m ³	40 mg/kg bw/day	260 mg/m ³	n.a.	260 mg/m ³

Tetramethyl orthosilicate
Workers

Acute systemic effects		Acute local effects		Long-term systemic effects		Long-term local effects	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	0.3 mg/kg bw/day	n.a.	n.a.	93 mg/m ³

Predicted No Effect Concentration

Trimethoxyphenylsilane

Compartment	PNEC
Fresh water	0.24 mg/l
Marine water	0.024 mg/l
Fresh water sediment	0.24 mg/kg
Marine sediment	0.024 mg/kg
Soil	0.07 mg/kg
Sewage treatment plant	74 mg/l

methanol

Compartment	PNEC
Fresh water	20.8 mg/l
Marine water	2.08 mg/l
Intermittent use/release	1540 mg/l
Sewage treatment plant	100 mg/l
Fresh water sediment	77 mg/kg
Marine sediment	7.7 mg/kg
Soil	100 mg/kg

Tetramethyl orthosilicate

Compartment	PNEC
Fresh water	5 mg/l
Marine water	0.5 mg/l
Fresh water sediment	4.44 mg/kg
Marine sediment	0.44 mg/kg
Soil	0.99 mg/kg
Sewage treatment plant	> 1 mg/l

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). Safety glasses (with side shields) should be consistent with EN 166 or equivalent.

Skin protection

Hand protection: Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. Examples of preferred glove barrier materials include: Butyl rubber. Neoprene. Nitrile/butadiene rubber

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. When respiratory protection is required, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance

Physical state	liquid
Color	Clear to slightly hazy, colourless/variable can be pigmented
Odor	slight
Odor Threshold	No data available
pH	No data available
Melting point/range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	> 65 °C
Flash point	Pensky-Martens closed cup 66 °C
Evaporation Rate (Butyl Acetate = 1)	No data available
Flammability (solid, gas)	Not applicable
Flammability (liquids)	Not applicable
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	No data available
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	0.962
Water solubility	No data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Dynamic Viscosity	40 mPa.s
Kinematic Viscosity	No data available
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.

9.2 Other information

Molecular weight	No data available
Particle size	Not applicable

Page 10 of 24 NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10: STABILITY AND REACTIVITY

Reactivity: Not classified as a reactivity hazard.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Can react with strong oxidizing agents. Vapours may form explosive mixture with air. Combustible liquid.

Conditions to avoid: Heat, flames and sparks.

Incompatible materials: Oxidizing agents

Hazardous decomposition products:

Decomposition products can include and are not limited to: Formaldehyde. Propyl alcohol. Methanol. Benzene.

SECTION 11: TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Information on toxicological effects

Information on likely routes of exposure

Inhalation, Eye contact, Skin contact, Ingestion.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute oral toxicity

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury.

Information for components:

Trimethoxyphenylsilane

On basis of test data. LD50, Rat, 1,049 mg/kg

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane

LD50, Rat, 894 mg/kg

Methanol

Methanol is highly toxic to humans and may cause central nervous system effects, visual disturbances up to blindness, metabolic acidosis, and degenerative damage to other organs including liver, kidney, and heart. Effects may be delayed. LD50, Rat, > 5,000 mg/kg

Lethal Dose, Humans, 340 mg/kg Estimated.

Lethal Dose, Humans, 29 - 237 ml Estimated.

Tetramethyl orthosilicate

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

Information for components:**Trimethoxyphenylsilane**

For similar material(s): LD50, Rat, > 2,000 mg/kg

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane

LD50, Rat, > 2,000 mg/kg

methanol

Effects of methanol are the same as observed via oral and inhalation exposure and include central nervous system (CNS) depression, visual impairment up to blindness, metabolic acidosis, with effects on organ systems such as liver, kidneys and heart, even death. LD50, Rabbit, 15,800 mg/kg

Tetramethyl orthosilicate

LC50, Rabbit, 17,544 mg/kg

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

Acute inhalation toxicity

At room temperature, exposure to vapor is minimal due to low volatility. Vapor from heated material or mist may cause respiratory irritation.

As product: The LC50 has not been determined.

Information for components:**Trimethoxyphenylsilane**

The LC50 has not been determined.

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane

The LC50 has not been determined.

methanol

Easily attainable vapor concentrations may cause serious adverse effects, even death. At lower concentrations: May cause respiratory irritation and central nervous system depression. Symptoms may include headache, dizziness and drowsiness, progressing to incoordination and unconsciousness. Inhalation of methanol may cause effects ranging from headache, narcosis and visual impairment to metabolic acidosis, blindness, and even death. Effects may be delayed.

LC50, Rat, 4 Hour, vapour, 3 mg/l

Tetramethyl orthosilicate

Vapor concentrations are attainable which may be fatal with single exposure. May cause lung injury.

LC50, Rat, male, 4 Hour, vapour, 0.392 mg/l

Skin corrosion/irritation

Based on information for component(s):

Brief contact may cause slight skin irritation with local redness.

Information for components:**Trimethoxyphenylsilane**

Brief contact is essentially nonirritating to skin.

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane

Brief contact may cause slight skin irritation with local redness.

methanol

Prolonged contact may cause slight skin irritation with local redness.

Tetramethyl orthosilicate

Brief contact may cause slight skin irritation with local redness.

Serious eye damage/eye irritation

Based on information for component(s):

May cause slight eye irritation.

May cause slight temporary corneal injury.

Information for components:**Trimethoxyphenylsilane**

Based on data from similar materials

Essentially nonirritating to eyes.

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane

May cause slight eye irritation.

May cause slight temporary corneal injury.

methanol

May cause eye irritation.

Tetramethyl orthosilicate

May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.

Sensitization

For skin sensitization:

Contains component(s) which did not cause allergic skin sensitization in guinea pigs.

For respiratory sensitization:

No relevant data found.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane

Available data are inadequate to determine single exposure specific target organ toxicity.

methanol

Causes damage to organs.

Route of Exposure: Oral

Target Organs: Eyes, Central nervous system

Tetramethyl orthosilicate

Material is corrosive. Material is not classified as a respiratory irritant; however, upper respiratory tract irritation or corrosivity may be expected.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Information for components:**Trimethoxyphenylsilane**

Based on available information, aspiration hazard could not be determined.

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane

Based on physical properties, not likely to be an aspiration hazard.

methanol

May be harmful if swallowed and enters airways.

Tetramethyl orthosilicate

May be harmful if swallowed and enters airways.

Carcinogenicity

Based on information for component(s): Did not cause cancer in long-term animal studies which used routes of exposure considered relevant to industrial handling. Positive results have been reported in other studies using routes of exposure not relevant to industrial handling.

Reproductive toxicity

Contains component(s) which have been shown to interfere with reproduction in animal studies.

Information for components:**Trimethoxyphenylsilane**

In animal studies, did not interfere with reproduction. In animal studies, did not interfere with fertility.

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane

For this family of materials: In animal studies, has been shown to interfere with reproduction.

methanol

In animal studies, did not interfere with reproduction.

Tetramethyl orthosilicate

For similar material(s): In animal studies, did not interfere with reproduction.

SECTION 12: ECOLOGICAL INFORMATION

Trimethoxyphenylsilane

Acute toxicity to fish
Acute toxicity to aquatic invertebrates
Acute toxicity to algae/aquatic plants
Toxicity to bacteria

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane

Acute toxicity to fish
Acute toxicity to aquatic invertebrates
Acute toxicity to algae/aquatic plants
Toxicity to bacteria

methanol

Acute toxicity to fish
Acute toxicity to aquatic invertebrates
Acute toxicity to algae/aquatic plants
Toxicity to bacteria
Chronic toxicity to fish

Tetramethyl orthosilicate

Acute toxicity to algae/aquatic plants

Persistence and degradability

Trimethoxyphenylsilane

Biodegradability:

Based on data from similar materials

Biodegradation: 1 %

Exposure time: 28 d

Method: OECD Test Guideline 310

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane

Biodegradability: For similar material(s): Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability. For similar material(s): 10-day Window: Fail

Biodegradation: 3 %

Exposure time: 28 d

Method: OECD Test Guideline 301F or Equivalent

methanol

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

Tetramethyl orthosilicate

Biodegradability: For similar material(s): Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

For similar material(s): 10-day Window: Pass

Biodegradation: 98 %

Exposure time: 28 d

Method: OECD Test Guideline 301A or Equivalent

Stability in Water (1/2-life)

Hydrolysis, DT50, < 3 min, pH 7

Bioaccumulative potential

Trimethoxyphenylsilane

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 0.55 Estimated.

Bioconcentration factor (BCF): 3 Fish Estimated.

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane

Bioaccumulation: No relevant data found.

methanol

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): -0.77 Measured

Bioconcentration factor (BCF): < 10 Leuciscus idus (Golden orfe) Measured

Tetramethyl orthosilicate

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): -0.5 estimated

Mobility in soil

Trimethoxyphenylsilane

Partition coefficient (Koc): 7500 Estimated.

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane

No relevant data found.

methanol

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 0.44 Estimated.

Tetramethyl orthosilicate

No relevant data found.

Other adverse effects

Trimethoxyphenylsilane

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

methanol

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Tetramethyl orthosilicate

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Do not dump into any sewers, on the ground, or into any body of water. This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required.

The definitive assignment of this material to the appropriate EWC group and thus its proper EWC code will depend on the use that is made of this material. Contact the authorized waste disposal services.

SECTION 14: TRANSPORT INFORMATION

Classification for ROAD and Rail transport (ADR/RID):

UN number	Not applicable
UN proper shipping name	Not regulated for transport
Transport hazard class(es)	Not applicable
Packing group	Not applicable
Environmental hazards	Not considered environmentally hazardous based on available data.
Special precautions for user	No data available.

Classification for SEA transport (IMO-IMDG):

UN number	Not applicable
UN proper shipping name	Not regulated for transport
Transport hazard class(es)	Not applicable
Packing group	Not applicable
Environmental hazards	Not considered as marine pollutant based on available data.
Special precautions for user	No data available.

Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

UN number	Not applicable
UN proper shipping name	Not regulated for transport
Transport hazard class(es)	Not applicable
Packing group	Not applicable
Environmental hazards	Not applicable
Special precautions for user	No data available.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15: REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH Regulation (EC) No 1907/2006

This product contains only components that have been either registered, are exempt from registration, are regarded as registered or are not subject to registration according to Regulation (EC) No. 1907/2006 (REACH)., The aforementioned indications of the REACH registration status are provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. It is the buyer's/user's responsibility to ensure that his/her understanding of the regulatory status of this product is correct.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII)

Conditions of restriction for the following entries should be considered:
Number on list 3

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Listed in Regulation: Not applicable

Further information

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture.

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H330	Fatal if inhaled.
H331	Toxic if inhaled.
H361	Suspected of damaging fertility or the unborn child.
H370	Causes damage to organs if swallowed.
H372	Causes damage to organs through prolonged or repeated exposure if inhaled.
H373	May cause damage to organs through prolonged or repeated exposure if swallowed.
H412	Harmful to aquatic life with long lasting effects.

All information and instructions provided in this Safety Data Sheet (SDS) are based on the current state of scientific and technical knowledge at the date indicated on the present SDS. Thomson Bros shall not be held responsible for any defect in the product covered by this SDS, should the existence of such defect not be detectable considering the current state of scientific and technical knowledge. As stated above, this Safety Data Sheet has been prepared in compliance with applicable European law. If you purchase this material outside Europe, where compliance laws may differ, you should receive from Thomson Bros a SDS applicable to the country in which the product is sold and intended to be used. Please note that the appearance and content of the SDS may vary - even for the same product - between different countries, reflecting the different compliance requirements. Should you have any questions, please refer to Thomson Bros.