

EC9000

(Low Styrene Emission, Thixotropic, Pre-accelerated Orthophthalate Polyester Resin)

designates a variety of unsaturated polyester resins developed by International. These resins are specially engineered to meet the most diverse needs of fibreglass reinforced plastic moulding industry. Our R & D is geared to tailor for the customers' most specific end application. In fact we take pride in suitably formulating the resin to improve your production efficiency as also the field performance of the FRP product.

a thixotropic, pre-accelerated, medium reactivity and low viscosity orthophthalate polyester resin. It is designed to give:

- Excellent surface finish
- Minimal sagging for vertical surface application
- Fast curing time with very low exotherm for thick laminates
- Fading dye indicator for catalyst addition
- Reduction of Styrene Emission of > 80% as compared to standard Orthophthalic Resin

Physical Properties

Property	Nominal Values	Test Method*
Appearance	Light Blue, Hazy, Viscous Liquid	AM-113
Specific Gravity @ 25°C	1.09 ± 0.01	AM-103
Viscosity ¹ @ 25°C (cP), 10 RPM	1000 – 1500	AM-101
Thixotropic Index (10,100) RPM	> 2	AM-101
Acid Value (mg KOH/g)	< 28	AM-102
Volatile Content (%)	42 ± 2	AM-106

Curing Characteristics

Standard Gel Time Test² @ 25 °C

Property	Nominal Values	Test Method*
Gel Time (mins)	18 – 24	AM-110
Peak Exotherm Temp (°C)	100 – 120	AM-110
Total Time to Peak (mins)	34 – 45	AM-110

Note:

*Internal Test Method available upon request.

⁽¹⁾ Viscosity: LVDV-E, Sp #3

⁽²⁾ Determined with 100 g of Resin + 1% Butanox M-50

⁽³⁾ Post-Curing: 4 hours at 60°C + 2 hours at 80°C

Butanox M-50: Methyl Ethyl Ketone Peroxide from Akzo Nobel

Properties of Cast of Unfilled Base Resin³

Property	Nominal Values	Test Method
Specific Gravity @ 25°C	1.19	ISO 1183
Tensile Strength (MPa)	60	ISO 527-2
Tensile Modulus (MPa)	3500	ISO 527-2
Elongation at Break (%)	2.5	ISO 527-2
Flexural Strength (MPa)	105	ISO 178
Flexural Modulus (MPa)	3600	ISO 178
Heat Deflection Temperature (°C)	65	ISO 75-2
Barcol Hardness	40	ASTM 2583

Uses

a versatile orthophthalate polyester resin suitable for many applications primarily for moulding FRP components. It is suitable for making thick FRP laminates having vertical surfaces.

Packing

supplied in M.S. Drums containing 220 kgs or returnable IBCs containing 1050 kgs.

Storage and Handling

should be stored in a cool and dry place away from sunlight, preferably below 30°C. Under these conditions, the shelf life is 3 months. The storage stability can be further improved if the resin is stored at a lower temperature.

Storage Temperature (°C)	Storage Stability in the Dark
< 30 °C	3 months
< 25 °C	6 months
< 20 °C	8 months
5 – 15 °C	12 months

has a flash point of 32°C and is classified as flammable. Containers should be kept in a cool and ventilated place away from sunlight and sources of ignition. "No Smoking" rules should be strictly enforced. In case of fire, use dry chemical, foam, carbon dioxide or water spray to extinguish the flame. Spillages may be absorbed onto sand or earth and shovelled off and disposed according to local disposal regulations.

Skin contact and vapor inhalation should be avoided during moulding because of the presence of styrene monomer. In case of irritation in the eye or skin, wash with copious amount of water. In extreme case, seek immediate medical advice. The moulding area should be sufficiently ventilated for reducing the vapour levels in the air while compounding and moulding.

The above information and recommendation are based on our extensive experience in the field and is provided only as a general guidance for application of our product. The user should verify the suitability of our product for their own specific applications. We do not warrant or assume any liability for the information provided.