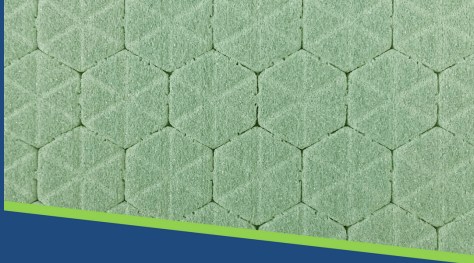


3DICORE™ PET GR

PROPERTIES AND TECHNICAL DATA

Status: 01.02.2021



The 3D|CORE™ PET GR foam core is a green foam made from 100% recycled material. The core is a closed-cell, thermoplastic and recyclable rigid foam with excellent technical properties. It is suitable for the construction of high-strength lightweight components. The integrated honeycomb structure provides more flexibility and is easy to handle.

The foam core follows the guidelines for recycling economy and contributes to the preservation and improvement of the human environment.

The core is applicable with all known resin systems and processes.

PROPERTIES

- Excellent fatigue resistance
- Excellent long-term thermal stability up to 100°C
- Very high processing temperature up to 180°C
- Closed-cell foam (no water absorption, no re-expansion, no outgassing)
- Easy processing with all known resin systems and processes
- Very high chemical resistance
- Homogenous connection of all components
- Excellent surface adhesion (connection between the surfaces and core)
- Highly consistent material properties
- Good thermal insulation
- Integrated flow mesh

APPLICATION

- Rail and road vehicles: roofs, floor panels, interior, front masks, side panels
- Ship and boat building: hull, deck, mast, superstructures, interior, keel
- Industrial components: container, covers, safety doors, sleeves, sport equipment
- Architecture and Construction: roofs, walls, panels
- Aviation: interior, kitchen furniture, radoms
- Motorsport: spoiler, bonnet, side elements, trunk lid
- Automotive: underbody protection, battery box, trunk plate, chassis
- Sports: Kanu, Surfboard, Skateboard, Snowboard, Ski

PROCESSING

- Hand lay-up
- Vacuum Infusion
- Vacuum Assisted RTM (VARTM, LRTM and HP-RTM)
- Wet pressing
- Autoclave
- Prepreg
- SMC
- Bonding

3D|CORE™ PET GR

TECHNICAL DATA

Status: 01.02.2021

| | | | FOAM TYPES | PET GR 75 | PET GR 95 | PET GR 200 |
|-----------------------------|-----------------------|-------------------|--------------------------------|-------------------|-------------------|--------------------|
| | | | STRUCTURE | HX | HX | HX |
| DENSITY | | kg/m ³ | 3D CORE™ FOAM ⁽¹⁾ | 75 ⁽³⁾ | 95 ⁽³⁾ | 195 ⁽³⁾ |
| SHEAR MODULUS | ASTM C 273 | MPa | 3D CORE™ FOAM ⁽¹⁾ | 9 | 11 | 34 |
| | | | 3D CORE™ HYBRID ⁽²⁾ | 42,53 | 60 | 145 |
| SHEAR STRENGTH | ASTM C 273 | MPa | 3D CORE™ FOAM ⁽¹⁾ | 0,4 | 0,5 | 1,15 |
| | | | 3D CORE™ HYBRID ⁽²⁾ | 0,85 | 1,02 | 1,66 |
| COMPRESSION MODULUS | ISO 844:2014 | MPa | 3D CORE™ FOAM ⁽¹⁾ | 13 | 15 | 66 |
| | | | 3D CORE™ HYBRID ⁽²⁾ | 144,87 | 184 | 280 |
| COMPRESSION STRENGTH | ISO 844:2014 | MPa | 3D CORE™ FOAM ⁽¹⁾ | 0,3 | 0,45 | 1,8 |
| | | | 3D CORE™ HYBRID ⁽²⁾ | 4,75 | 5,1 | 6,8 |
| THERMAL CONDUCTIVITY | at 23°C | W/mK | 3D CORE™ FOAM ⁽¹⁾ | 0,029 | 0,032 | tbd |
| PERMITTIVITY | Frequency in GHz 5-10 | ε | 3D CORE™ FOAM ⁽¹⁾ | 1,63-16,4 | | |
| MAX. PROCESSING TEMPERATURE | | °C | | 180 | | |

| MEASUREMENT STANDARD SHEETS | WIDTH | mm ± 5 | 405 | 405 | 405 |
|-----------------------------|-----------|----------|--------|--------|--------|
| | LENGTH | mm ± 5 | 1015 | 1015 | 1015 |
| | THICKNESS | mm ± 0,3 | 3 – 29 | 3 – 29 | 3 – 10 |

(1): The values above are the actual values of the suppliers of the precursor material. We cannot give a guarantee for the quality of the values and the related measurements. 3D|CORE primarily evaluates the properties of processing of the individual foam system knowing that the quality of the foam core is essential for the quality of the composite. The size of cavities and the properties have a major influence of the final part. Please regard that every part requires its own calculation of strength and component testing. (NH_17.10.2017)

(2): The values above are based on measurements on specimen of sandwich panels made by 3D|CORE. These panels were produced with an Epoxy system and Vacuum Injection technology. These values can differ depending on the manufacturing process. Please use the above values only as an indication for your analysis and please provide your own measurements. Specimen thickness of 20mm. (NH_22.01.2021)

Hybrid means foam core and structure filled with Epoxy resin.

(3): Tolerances +/-7 kg/m³

STRUCTURE

HX: HEXAGON

RESIN UPTAKE STRUCTURE HX (VACUUM INFUSION):

50g/m²/mm

The resin uptake depends on the process as well. Please only use this formula as an indication value.

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