

Product : **PC6501250**      Style : **PW**      Customer Spec:

Description : 60gsm/PW/625Den Innegra S 30 tpm S /1250mm

<b>Warp Fibre</b>	AF	<b>Fibre</b>	Ends/10cm  43.2 ±2.5
	AF255	625Den Innegra S 30 tpm S	

<b>Weft Fibre</b>	AF	<b>Fibre</b>	Picks/10cm  43.2 ±2.5
	AF255	625Den Innegra S 30 tpm S	

<b>Leno Yarn</b>	113dTex x 2 White Polyester
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Tolerances/Testing/Frequency

**Product Quality Plan      C**

Check	Test Method	Nominal	Tolerance.
Mass	001/2/8	60	±3      gsm
Width	003	1250	-0, +10mm
Ends/10cm	004/005	43.2	
Picks/10cm	004/005	43.2	±2.5
Picks/Inch	010	10.97	
Check	Test Method	Maximum	
Weft Bow	006	30 mm/mt width	
Warp Bow	007	5 mm/mt length	
Nominal Length (metres)		103	
Construction	012	Verify	
Thickness	011	Verify	

Test Methods details refer to information as set in Sigmalex Quality Manual

Special Instruction :	
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This document is un-controlled and is not subject to any up-dates which may undertake in the future