

Product : **PC6521250** Style : **PW** Customer Spec:

Description : 120gsm/PW/Innegra S 940 Den/1250mm

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|-------------------|-------|-------------------------|-----------------------------|
| Warp Fibre | AF | Fibre | Ends/10cm 56 ±2.5 |
| | AF243 | 940 Den Innegra S 30tpm | |
| | #REF! | #REF! | |
| | | ##### | |

| | | | |
|-------------------|-------|-------------------------|------------------------------|
| Weft Fibre | AF | Fibre | Picks/10cm 56 ±2.5 |
| | AF243 | 940 Den Innegra S 30tpm | |
| | #REF! | #REF! | |
| | | ##### | |

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|------------------|-----------------------------|
| Leno Yarn | 113dTex x 2 White Polyester |
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Tolerances/Testing/Frequency

Product Quality Plan C

| Check | Test Method | Nominal | Tolerance. |
|-------------------------|-------------|----------------|---------------|
| Mass | 001/2/8 | 120 | ±3.6 gsm |
| Width | 003 | 1250 | -0, +10mm |
| Ends/10cm | 004/005 | 56 | |
| Picks/10cm | 004/005 | 56 | ±2.5 |
| Picks/Inch | 010 | 14.22 | |
| Check | Test Method | Maximum | |
| Weft Bow | 006 | 30 mm/mt width | |
| Warp Bow | 007 | 5 mm/mt length | |
| Nominal Length (metres) | | 103 | |
| Construction | 012 | Verify | |
| Thickness | 011 | Verify | |

Test Methods details refer to information as set in Sigmalex Quality Manual

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| Special Instruction : | |
|------------------------------|--|

This document is un-controlled and is not subject to any up-dates which may undertake in the future