

Product : **DV7911000**

Style :PW

Customer Spec:

Description : 170GSM/PW/Kevlar K-49 1270 Dtex/1000mm

Warp Fibre	AF	Fibre	Ends/10cm 67 ±2.5
	AF045	Kevlar K-49 1270 Dtex	

Weft Fibre	AF	Fibre	Picks/10cm 67 ±2.5
	AF045	Kevlar K-49 1270 Dtex	

Leno Yarn	K29/220Dtex
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Tolerances/Testing/Frequency

Product Quality Plan

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Check	Test Method	Nominal	Tolerance.
Mass	001/2/8	170	±8 gsm
Width	003	1000	-0, +10mm
Ends/10cm	004/005	67	
Picks/10cm	004/005	67	±2.5
Picks/Inch	010	17.02	

Check	Test Method	Maximum
Weft Bow	006	30 mm/mt width
Warp Bow	007	5 mm/mt length
Nominal Length (metres)		50
Construction	012	Verify
Thickness	011	Verify

Test Methods details refer to information as set in Sigmatex Quality Manual

Special Instruction :	
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This document is un-controlled and is not subject to any up-dates which may undertake in the future