

TECHNICAL DATA SHEET: 200g Twill Weave Glass Cloth

Description

05507-FK144 is a light weight plain weave glass fibre fabric, treated with FK144. FK144 is a multifunctional finish designed to give a softer handle for hand lay-up fabrication. FK144 is compatible for most Polyester, epoxy and vinyl ester resin systems. Style 05507 has been designed with a Malleable weave which allows for fast penetration of resin flow in a hand-lay-up and tooling, composite end-use.

| Base Fabric | | Technical Data | | Tolerance | Test Methods |
|--|--------------|-----------------------------------|----------------------|--------------|----------------|
| Yarn | Warp Weft | EC9 -136 EC9 -136 | | <u>+</u> 5% | DIN EN 12654 |
| Thread Count | Warp Weft | 8.0 6.5 | per 1 cm per 1 cm | <u>+</u> 5% | DIN EN 1049 |
| Tensile Strength (typical) Warp Weft | | 600 480 | N/cm N/cm | | DIN EN 12654 |
| Weight | | 200 | g/m2 | <u>+</u> 5% | DIN EN 12127 |
| Weave | | 2x2 Tv | 2x2 Twill | | DIN ISO 9354 |
| Finished Fabric | | | | | |
| Coating | | Volan treated after heat cleaning | | ing | |
| Weight | | 199 | g/m2 | <u>+</u> 10% | DIN EN 12127 |
| Thickness (typical) | | 0.24 | mm | <u>+</u> 10% | DIN ISO 4603/E |
| Tensile Strength (typical) | Warp Weft | 250 200 | N/cm N/cm | · | DIN ISO 4606 |
| Organic content (typical) | | <1% | | | |