

Lantor Soric®XF

- The cost effective solution for closed mould processes
- Is used as core material and infusion medium
- Is a pressure stable polyester nonwoven and compatible with all regular types of resins, including Polyester, Vinylester, Phenolic and Epoxy
- Is suitable for closed mould processes, including Infusion, RTM Light, RTM Heavy

Applications Lantor Soric®XF

- Marine: hulls, decks and structures of boats and yachts
- Transportation: parts and panels of cars, trailers, trucks and RV's
- Mass transit: interior and exterior of trains, light rail and buses
- \blacksquare Leisure: kayaks, surfboards, pools and tubs
- Industrial: cladding panels, fans, containers and tanks
- Wind Energy: nacelle covers and spinners

Dimensional data

Properties	XF 2	XF 3	XF 4	XF 5	XF 6
Thickness mm	2,0	3,0	4,0	5,0	6,0
Roll lenght m	80	50	40	30	25
Roll width m	1,27	1,27	1,27	1,27	1,27
Thickness loss at 0,8 bar %	<10	<10	<10	<10	<10
Max processing temp. °C	170	170	170	1 <i>7</i> 0	170
Resin uptake kg/m²	1,0	1,4	1,9	2,4	2,8
Dry weight g/m²	135	180	250	320	345
Density impregnated kg/m³	600	600	600	600	600

Typical mechanical properties of Lantor Soric®XF* impregnated with unsaturated polyesther resin

unit	value	test method	
MPa	8	ASTM D790	
MPa	800	ASTM D790	
MPa	4	ASTM C297	
MPa	8	ISO 844	
MPa	3,5	ASTM C273-61	
MPa	35	ASTM C273-61	
	MPa MPa MPa MPa MPa	MPa 8 MPa 800 MPa 4 MPa 8 MPa 3,5	

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